SBE P/N 50275

SBE 19plus Spare Magnetic Switch Assembly

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<td>SBE 19plus Magnet Holder, w/ magnet</td>
<td>Triggers internal Switch mechanism</td>
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<td>23085</td>
<td>Profiler Magnetic Actuator</td>
<td>Holds Magnet holder to guard</td>
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<td>30163</td>
<td>Mach Screw, 8-32 x 1 PH SS</td>
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**ASSEMBLY OF MAGNETIC SWITCH, (PN 50275)**

1. Stand Cell Guard upright on a table, according to drawing 67101. Tabs should be closest to you, and the slot should be to the left.
2. Place 23085 such that ‘On’ arrow points away from you, and the text faces the ceiling.
3. Place 2131788.1 such that magnet faces table, and corresponds to the ‘ON’. (Beveled edge to the center of cell guard.)
4. Put 1 spring over each screw, and insert into countersunk side of ON/OFF switch (23085).
5. Feed through the slot in the cell guard, and thread the screws through 23085 into 231788.1 until screw heads are close to flush with 23085.
6. Install Cell Guard on SBE 19 such that holes closest to the short end fit onto the endcap holes. Guard should be completely covering the cell.
PN 23085, Seacat Magnetic Switch Lever

PN 30488, Compression Spring, Stock (2 Places)

PN 30163, Mach Screw, 8-32 x 1 PH SS (2 Places)

PN 231797, SEACAT+ Sensor Guard

PN 2317881, SC+Profiler Magnet holder, W/ magnet