SBE19plus Tritech Altimeter Mount Kit

Kit Contents

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<tr>
<th>SBE P/N</th>
<th>Manufacturer P/N</th>
<th>Primary SBE Application</th>
<th>QTY</th>
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<tr>
<td>231977</td>
<td>SBE 19+ Cage Tritech Mnt Blk</td>
<td>Main sensor mount block</td>
<td>1</td>
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<tr>
<td>30190</td>
<td>Bolt, ¼-20 x 2-1/2 HEX SS</td>
<td>Secures mount block to cage</td>
<td>1</td>
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<tr>
<td>30216</td>
<td>Nut, ¼-20 nylon stop</td>
<td>Secures mount block to cage</td>
<td>1</td>
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<tr>
<td>30253</td>
<td>Washer, 1/4 fender, SS, 1&quot;OD</td>
<td>Provides support for Bolt and nut</td>
<td>2</td>
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<tr>
<td>30409</td>
<td>Teflon Tape</td>
<td>Insulates Hose clamp against other materials</td>
<td>1</td>
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<tr>
<td>31337</td>
<td>Hose Clamp, AWAB 316 SS, #64</td>
<td>Secures Tritech to mount block</td>
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Procedure for Kit Assembly

Drawing number: 67112

A. Assembly of the mount Block
1. Block (231977) slides onto cage bottom bar as shown.
2. Secure block to age with bolt (30190) and washer (30253) and nut (30216).
3. Hose clamp should be supplied with tape installed.
   a. To install tape, line up tape with underside of hose clamp at clamp end.
   b. Run tape along inside of hose clamp, and smooth it down until no air bubbles exist between them.
   c. With a razor, cut tape off along the sides of the hose clamp.
4. Mount altimeter to block as shown, and tighten hose clamp until snug.
PN 30190
BOLT, ¼-20 x 2½ HEX, SS

PN 30253 WASHER
¼" FENDER, SS, 1" OD
2 PLACES

CAGE BOTTOM BAR

PN 231977, SBE 19+ CAGE
TRITECH ALTIMETER MOUNT BLK
DWG 20757

PN 31337
HOSE CLAMP, AWAB 316 SS, #64

PN 30409 TAPE

PN 30216 NUT,
1/4-20 NYLON STOP, SS

ALTIMETER

STEPS TO ASSEMBLY:
1. SLIDE MOUNT BLOCK OVER LOWER BAR.
2. TIGHTEN BOLT
3. MOUNT ALTIMETER TO MOUNT BLOCK
4. APPLY TEFLON TAPE TO HOSE CLAMP AND TIGHTEN AROUND LOWER LUG OF BLOCK,