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SBE P/N 50212

DATE	REV	REVISION RECORD	AUTH	DR	CHK

SBE 32 U-Bolt Clamp Set for 1.375" Extension Stand

Kit Contents

SBE P/N	Part Description	Primary SBE Application	QTY
23714	SBE32 1.375 in, Cage U-Bolt	Secures extension stand to lower guard	6
23715	SBE 32 Cage Flange	Used with 1.375" cage U-Bolt to secure extension stand to lower guard	6
30210	Nut, 3/8-16 Nylon Stop, SS	Secures cage flange to 1.375" cage U-Bolt	12
30257	Washer, 3/8 Flat, SS, 7/8" OD Max.	Used with 3/8-16 nylon stop nut to secure cage flange to 1.375" cage U-Bolt	12

Procedure for Attaching Extension Stand

Refer to drawing 41436, Sheet 6

1. Apply Never-Seez to the threads of the 1.375" cage U-Bolt (23714).
2. Place a 1.375" cage U-Bolt around the lower guard and extension stand between two of the side bars as shown in the drawing.
3. Slide the cage flange (23715) and two 3/8" flat washers (30257) onto the 1.375" cage U-Bolt.
4. Secure the flange to the 1.375" cage U-Bolt with two 3/8-16 nylon stop nuts (30210).
5. Repeat five times evenly spaced around the extension stand to fully secure it to the lower guard.

Parent Part Number:

SBE Drawings:

41436, Sheet 6

Related Assembly:

Drawings:

Sea-Bird Electronics Procedure

PROCEDURE NUMBER: **67226**

TITLE: **PN 50181 SBE32 U-Bolt 1.375" Ext Stand Attach Kit**

REVISION:

EFFECTIVE DATE: **01/09/14**

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