



SEA-BIRD ELECTRONICS, INC.

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SBE P/N 50216

DATE	REV	REVISION RECORD	AUTH	DR	CHK
9.27.04	A	Changed Hose Clamps	CB	KLP	
6.23.14	B	Changed Hose Clamps	CB	CB	

SBE 32C Multi-Sensor Mount Kit

Pump, DO/pH, TC

Kit Contents

SBE P/N	Manufacturer P/N	Primary SBE Application	QTY
231107	TC Carrier	SBE 3 and SBE 4 strap on with 30884 clamps	1
231254	SBE 32SC Custom 5T/DO/TC plate	Main Sensor Mount Plate	1
231264	SBE 32SC Aux sensor mount plate	Carousel Interface Mount Bar Arm	1
231265	SBE 32SC DO/Aux Sensor block	Mount blocks for DO/pH sensor to 231254	2
231266	SBE 32SC 5T Mount Block	Mount block for 5T to 231254	1
23838	SBE 32-19 Mount Pin	Interface 30603, 231264 and Carousel Hub	1
30216	Nut, 1/4-20 nylon stop	Attach 231254, 231107 with 30887 hardware	2
30253	Washer, 1/4 Fender	Attach 231254, 231107 with 30887 hardware	2
30254	Washer, 1/4 Split Ring	Attach 231254, 231107 with 30887 hardware	2
30259	Washer, 1/2 flat, narrow	For 23838 mount pin to 231264, with 30855 hardware	1
30570	Washer, 1/4 flat	Attach 231254, 231107 with 30887 hardware	2
30594	Washer, 1/2 split ring	For 23838 mount pin to 231264, with 30855 hardware	1
30603	Mach screw, 1/2-13 x 3-1/2	For 23838 mount pin to 231264, with 30855 hardware	1
30855	Mach screw, 1/4-20 x 1-1/4 FH	Interface 231254, 231254	2
30887	Bolt, 1/4-20 x 3-1/4 Hex	Attach 231107 to 231254	2
30608	Hose Clamp, NORTON 035-40	Mount 5T and/or DO/pH to 231254	3
31337	Hose Clamp, NORTON 035-64	Attach SBE3/SBE4 to 231254	2
67013	SBE 32SC Multi-Sensor Mount Kit	Assembly drawing for multi-sensor mount kit	1

REFER TO SBE ASSEMBLY DRAWING NUMBER 67013B FOR FURTHER INSTRUCTION

Parent Part Number: 50216

SBE Drawings:

67013B

SBE 32SC Multi-Sensor Mount Kit

Sea-Bird Electronics Procedure

PROCEDURE NUMBER: **67013**

TITLE: **SBE PN 50216 Multi-Sensor Mount Kit**

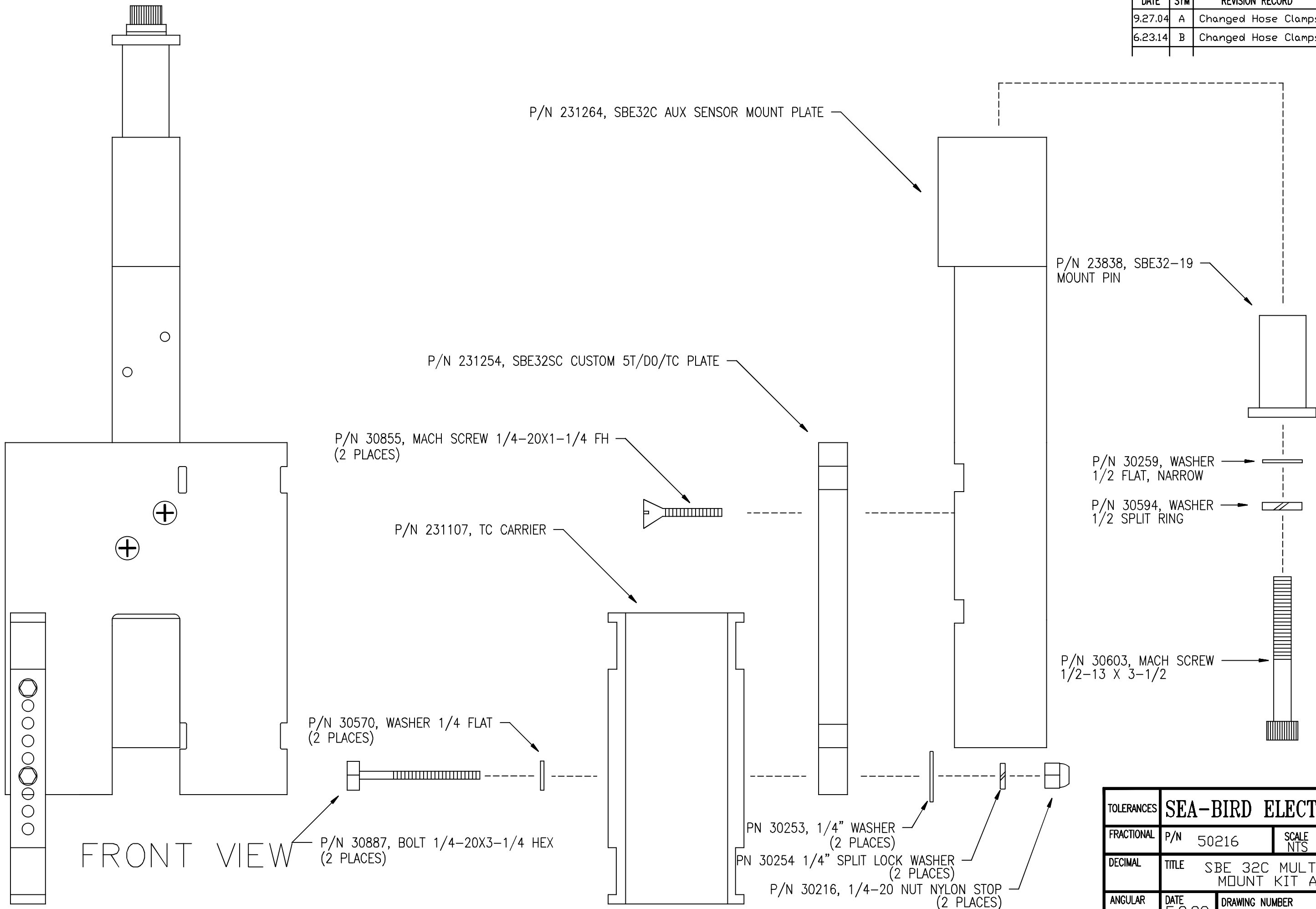
REVISION: **B**

EFFECTIVE DATE: **06/23/2014**

CHECKED BY:

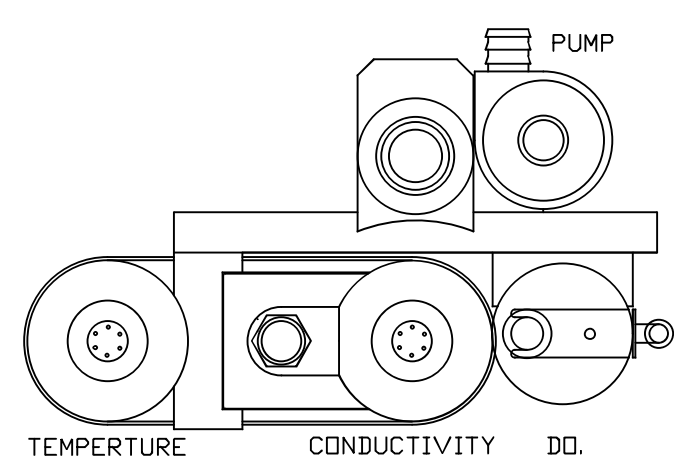
PAGE 1 of 1

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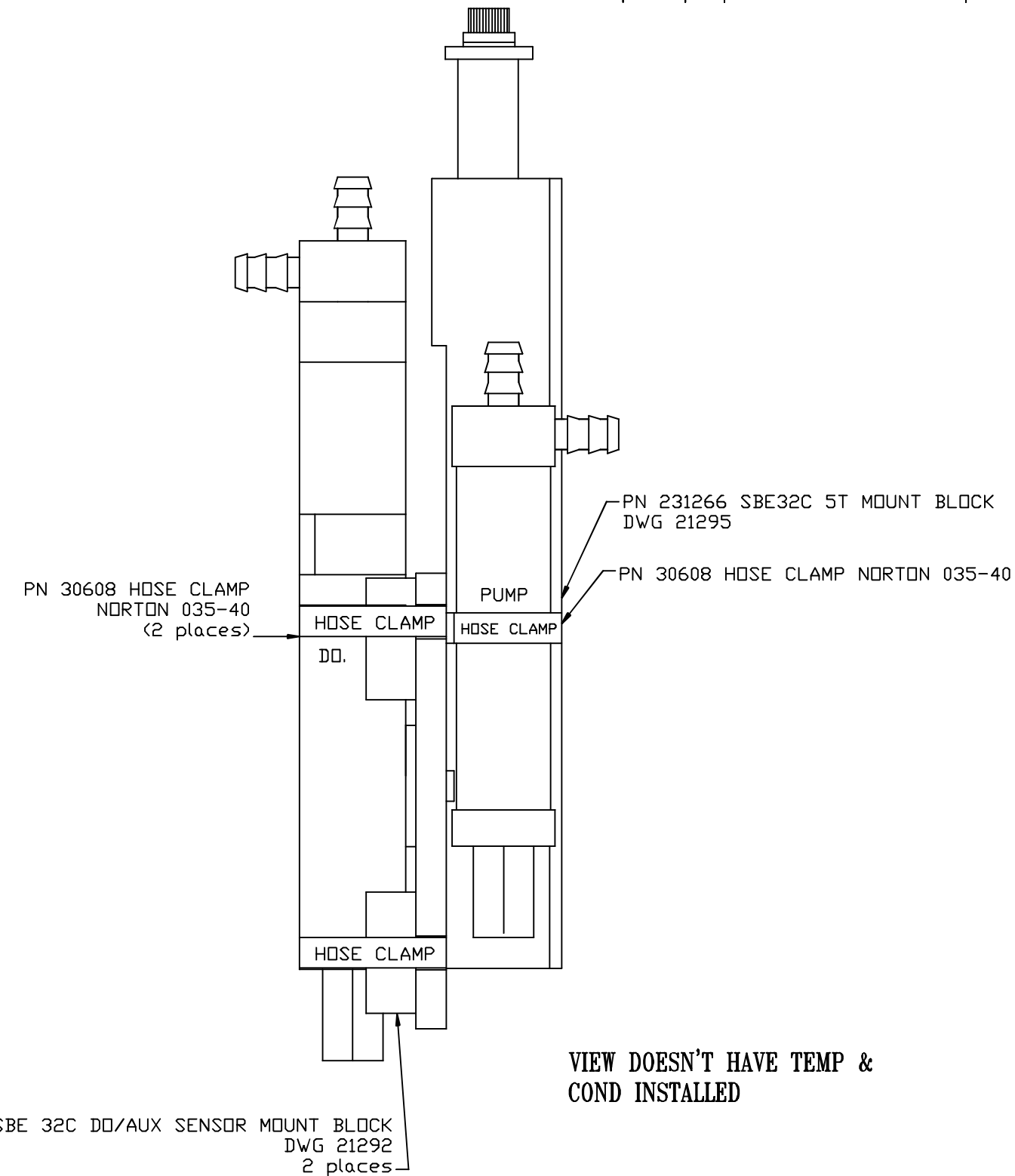
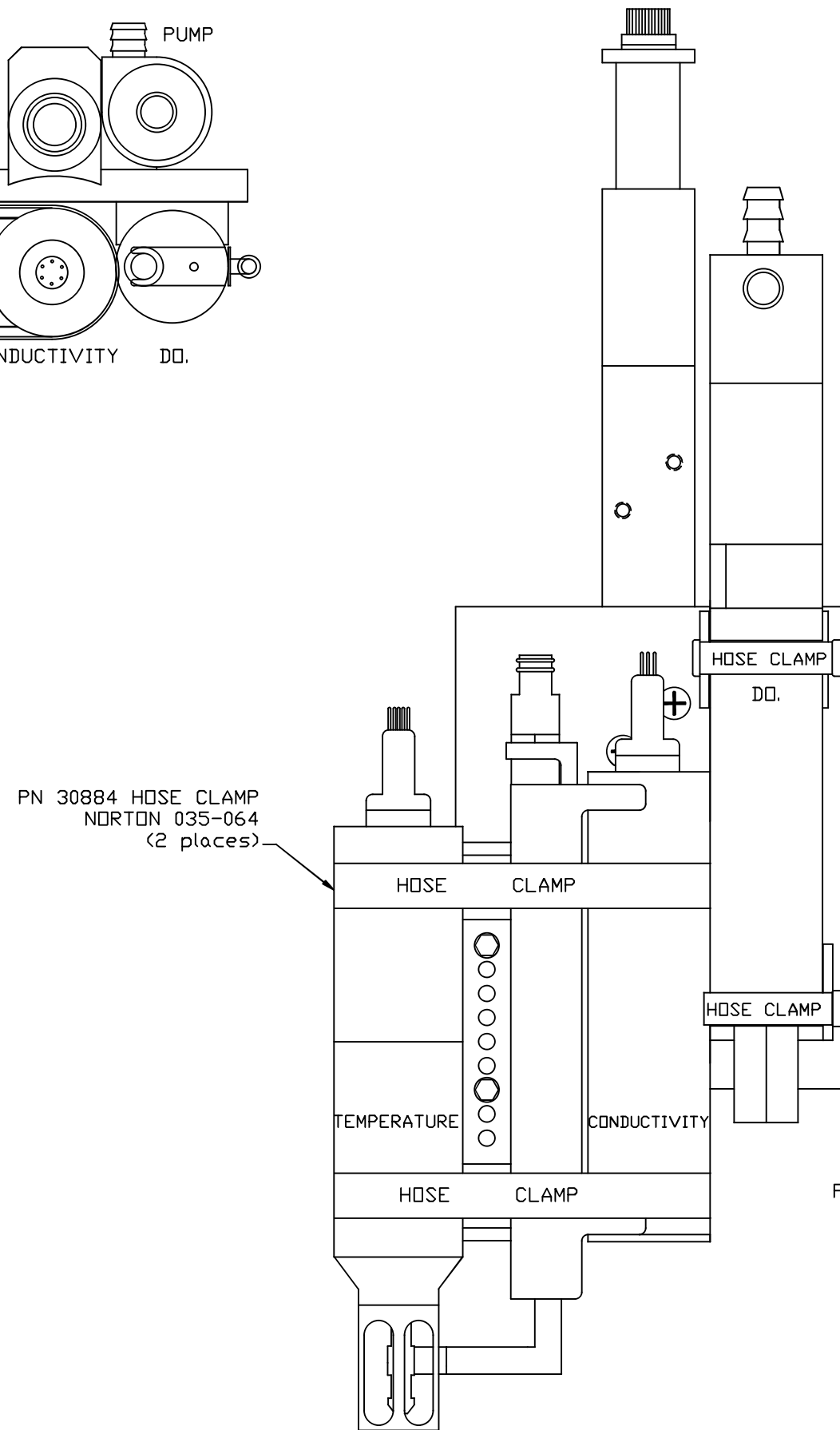


TOLERANCES	SEA-BIRD ELECTRONICS, INC				
FRACTIONAL	P/N 50216		SCALE NTS	DRAWN BY CEG	
				APPROVED BY	
DECIMAL	TITLE SBE 32C MULTI SENSOR MOUNT KIT ASSEMBLY				
ANGULAR	DATE 5.8.98	DRAWING NUMBER 67013 SHEET 1 OF 4			REV B

DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.
9.28.04	A	Changed Hose Clamps	CB	KLP	
6.23.14	B	Changed Hose Clamps	CB	CB	



TOP VIEW



VIEW DOESN'T HAVE TEMP &
COND INSTALLED

PN 231265 SBE 32C DO/AUX SENSOR MOUNT BLOCK
DWG 21292
2 places

TOLERANCES	SEA-BIRD ELECTRONICS, INC				
FRACTIONAL	P/N 50216		SCALE NTS	DRAWN BY RMB	
				APPROVED BY	
DECIMAL	TITLE SBE 32C MULTI SENSOR MOUNT KIT ASSEMBLY				
ANGULAR	DATE 5.8.98	DRAWING NUMBER SHEET 2 OF 4 67013			REV B